



TABLE "A"

<i>l</i>	<i>l</i> ₂	<i>l</i> ₃	<i>l</i> ₄	<i>l</i> ₅	<i>l</i> ₆	<i>l</i> ₇	<i>w</i> ₁	<i>w</i> ₂	<i>w</i> ₃	<i>w</i> ₄	<i>w</i> ₅	<i>w</i> ₆	<i>w</i> ₇	<i>w</i> ₈	<i>w</i> ₉
27.20	23.00	12.50	26.30	10.00	4.00	89.00	4.50	3.50	7.30	6.80	7.50	8.50	0.60	2.50	2.00

Inspection against a Master Sample and / or Drawing to assure identity and pattern and any changes to this product requires prior approval of Life Core Co.
Production drawings are created for all products and every production lot is accompanied by product documentation

Title: 1293		DR-1293		00		1 of 1	
Generic Function:				Size: <small>see table "A"</small>		Type:	
Finish:				Configuration No:			
CE/FDA Classification				Risk Analysis No:			
Process Flow Chart (PFC) No:				Insert Card No.(Instruction for use			
Standards For Materials							
1.	ASTM F899	2.	ISO 7153-1	3.		4.	
Parts Name/No.	Material Type	Hardness Range	Scale	Sample No.	Specification / Drawing No.	Inspeic / Insnctive No.	
1							
2							
3							
4							
5							
6							
7							
8							
Production Stage	Drawing No.	Sample No.	Inspection Instructions	N			
Filed							
Finished							
Notes:							
1.: Unless otherwise specified, all dimensions are in millimeters.							
Revision History							
Rev.	Description of change			Date			
Drawn By:	S.K	Date:	04-Feb-2014			<input type="checkbox"/> Component <input type="checkbox"/> Filed Product <input checked="" type="checkbox"/> Finished Product	
Approved:	(Chief Executive)	Date:				<input checked="" type="checkbox"/> Pre-Production R <input checked="" type="checkbox"/> Routine Productio	
Approved:	(Production Director)	Date:					
Approved:	(QA Manager)	Date:					

